Theuma
always a perfect fit!
Table of Contents

Company Profile 5

Internal doors 15
Primed doors 16
White lacquered doors 16
HPL composite doors 19
Veneered doors 20
Décor foil finish doors 23

Frames 29
Steel frames for assembly 30
Wooden frames for assembly 33

Door and frame combinations 39
Challenge combinations of rebated doors with frames 41
Fluence combinations of square-edged doors with frames 41
Silence Ultra sliding door systems 43
High-performance door and frame combinations 45
Welcoming and reliable

Millions of people have been using Theuma doors and frames for many decades on a daily basis. They are a symbol of hospitality, but also a barrier against draught, noise, fire and undesirable visitors. Reliable for many a long year.

All our doors open for you

Our work goes beyond manufacturing quality doors and frames. You can also turn to Theuma for an architectural selection, specifications, just-in-time delivery and fitting. As your professional partner, we will plan along with you. You can always rely on us, even if the unexpected happens.

From steel and wood

Theuma has been a leading supplier of doors and door frames in Europe for over 50 years. More than 350 craftsmen operate fully automatic machines for cutting, gluing, pressing and milling, rolling, bending, welding and painting, to the finest tolerances. And if ‘fully automatic’ falls short of your wishes, our craftsmen can put their knowledge into every door or frame by hand in order to supply you with the best possible product. The ideal match of man and machine: millions of doors and frames in wood and steel find their way to satisfied users.
Durable doors and frames

Because Theuma doors and frames last for generations, we know better than anyone what sustainability means. We constantly invest in research and innovation while keeping a weather eye on the market. Energy and raw materials are used in a most considerate way. This is confirmed for you by the quality marks and certificates awarded to our products and services. Because a sustainable world is self-evident to us.

Certificated security

Research and testing by independent test agencies time and time again confirm our ambition: to make the best doors and frames. It is not for nothing that we hold the following certificates: ISO 9001, ISO 14001 and FSC. Nonetheless, we stay alert and strive continually for improvements for people and the environment.
The Theuma plant in Bekkevoort has a 850 m³ silo to go with a state of the art wood burning boiler. The boiler generates enough energy to heat the factory during the winter and to keep the production process going. That’s 100% green energy!
Internal doors

Living in style, with comfort and security. Theuma has the solution for today’s needs with an extensive collection of interior doors. In tune with the character of a house, a building or an institution. Every collection is distinguished by a range of edge treatments, surface finishes and fill-in panels for a specific use.

Supplied on demand

Internal doors play an important role. Indeed, they are a dominant part of an interior. Theuma’s internal doors can be supplied as a rebated door, a square-edged door or a sliding door. Supplied in standard door sizes and made to measure on demand for the customer.

Our doors can be supplied as single, double or six-light doors, or as doors with a window panel. And if so required, complete with hardware and lock as well as fitted glass.

All Theuma products meet the legal requirements. Theuma doors are available in various grades and in versions resistant to fire and/or burglary and/or sound proof.

Interior door collection

- Primed doors
- White lacquered doors
- HPL composite doors
- Veneered doors
- Décor foil finish doors

standard glazing aperture
Primed doors

Primed to take any colour
The door is a quality door, made from the best materials, carefully manufactured by the craftsmen at Theuma. Suitable for new buildings as well as renovated buildings. Primed doors are prepared using a waterborne paint system and can be finished in any desired colour following the pre-lacquering. Simple to fit in any interior in any style.

White lacquered doors

The successful formula for houses and commercial buildings
The perfect style of simplicity. The door that fits anywhere. Because of their unique, high-quality lacquer coat, the EBC white lacquered doors meet the highest quality specifications. EBC lacquered doors have a very high resistance to scratches and sunlight. The doors are finished in satin sheen (EBC White Lion) or satin matt (UV white and UV cream). Both lacquering systems are free of solvents and chemicals and no harmful substances are emitted during the lacquering process. This makes Vervolux white lacquered doors particularly durable and environmentally friendly.
HPL (High Pressure Laminate) - composite doors

**Durably beautiful**
Schools, hospitals, offices, sports facilities and hotels have one thing in common: the doors in these places must be able to stand up to wear and tear. The impact-resistant and scratch-proof top layer of HPL-covered composite doors guarantees durable delight for users. The doors are available in an almost endless number of HPL designs. From solid colours to trendy wood grain patterns.

**Strong edges**
HPL doors are supplied with concealed or visible real wooden edgings or with matching foil finish edging. The doors are made with impact-resistant ABS edges that match the colour of the door top coat. Impact and wear resistant, colourfast, integral colour and chlorine-free.
Veneered doors

Nature in the home
Veneered doors give every interior a rural warmth or highly trendy attractiveness. These stylish interior doors are finished with a layer of natural wood veneer. If you wish, veneered doors can be coated with a clear lacquer in the factory for perfect, long-lasting protection.

Veneer collection
• Beech
• Light Korina
• Mahogany
• Oak
• Maple
Other types of veneer are available on request.

Finished down to the last detail
Veneered doors are supplied with concealed or visible real wood edgings or with matching foil finish edging.
Decor foil finish doors

Naturally good-looking
Thema Décor doors mean quality, durability and an attractive image. These foil finish doors have the surface features of real wood. This is why they will suit both modern and traditional interiors.

The durable foil top finish makes Décor doors scratch-resistant and colourfast. Moreover, the doors are consistent in design. The edges are finished with a foil in a matching colour.

Décor foil finish collection
• Beech
• Oak
• Maple
Frames

Frames are the vital link between a wall and a door. That is why Theuma manufactures a wide range of door frames in wood and steel. Frames for assembly as well as frames for masonry, view, quality and installation without fuss on the building site are paramount.

Theuma door frames can be supplied for rebate and square-edged doors as well as for sliding doors. Our frames are available in various models, either with or without a side light or top light and in a size that matches the present dimensions of the door and ceiling height. All Theuma products meet the legal requirements. Theuma door frames are supplied in versions resistant to fire, noise and/or burglary.

Overview of door frames
- Steel frames for assembly
- Wooden frames for assembly
- Steel frames for assembly
- Wooden frames for assembly

It goes without saying that a door closes seamlessly time and time again in a Theuma frame. Because at the base of every wooden or steel frame, there lies a clever design, conceived for advanced fully automated production in wood and steel - flexible for the many variations in size but accurate to the smallest tolerance. Completed in the desired finish and fitted with top quality hardware and locks.
Steel frames for assembly

**Extreme strength**
Theuma steel door frames have been used for over 50 years in residential and commercial buildings. The frames are manufactured from steel-plated in zinc using the sendzimir process and have a wall thickness of 1 mm, 1.5 mm or 2 mm. The frames for on-site assembly are provided with a scratch- and impact-resistant coat of lacquer. Standard paint finishes RAL 9010 or RAL 1013. Other RAL colours are available on request.

The distinctive features of these frames are the mitre joints, the interchangeable closing plate and the adjustable hinges attached directly to the locking tabs (1 mm) or to the hinge tray (1.5 and 2 mm). The frames are supplied with optional extruded seals. Assembly of the frames in place is simple and fast with our unique fixing system.

Theuma frames for assembly are supplied as follows:
- **MonoPlus**
  Suitable for dry wall systems where the wall thickness tolerance does not exceed +0/-2 mm.
- **Mono**
  Suitable for universal applications, where the wall thickness tolerance does not exceed +2 mm.
- **Uni-S**
  Suitable for universal applications, irrespective of the wall thickness.
- **MonoFlex**
  Suitable for dry wall systems where the wall thickness tolerance does not exceed +15/-5 mm.
- **Silence Ultra** (sliding door frame)
  Suitable for dry wall systems in situations where space saving and accessibility are important and the wall thickness tolerance does not exceed +0/-2 mm.
Wooden frames for assembly

Natural de luxe
Theuma’s wooden assembly frames impart a feeling of luxury to every interior. The handsome design of these frames features mitre-cut joints on the door jambs and a warm, natural but smooth finish.
The door frames are manufactured from MDF and chipboard. Frames are pre-painted or have lacquer, foil or veneer applied to them, depending on the required version.
The innovative design enables a fast and clean assembly and installation of the frame. Cutting and routing are no longer required on site: the assembly frames are delivered with all drill holes and mortised recesses in place. Hinges, closing plate, assembly joints and extruded seal (if necessary) are included.
The convenience of ready-to-fit door and frame combinations

The power of Theuma door and frame combinations lies in matching the separate parts as one complete whole. This means all our door and frame combinations comply with legal requirements and regulations. This gives you the certainty of the correct frame in the right place.

Ready-made door and frame combinations:
- Challenge combinations of rebated doors with frames
- Fluence combinations of square-edged doors with frames
- Silence Ultra sliding door frame systems
- Door and frame combinations with performance requirements:
  - Fire resistant
  - Sound proof
  - Burglary resistant
  - Extra stable

Door and frame combinations

The extensive collection of doors and frames by Theuma offers combinations of doors with frames for almost every residential and commercial or public building project, both new builds and renovations. The advantage is carefree convenience. After all, the various functional and aesthetic properties are assured because the frame, door and hardware are all matched to each other.
**Challenge combinations of rebated doors with frames**

The wide range of Challenge combinations of rebated doors with frames offers lots of possibilities for existing and newly built houses. The combination consists of a steel MonoPlus or wood assembly frame, a Theuma internal door and matching hardware.

Challenge combinations are available in more than twenty designs with various finishes and in different widths and heights. These can be combined as you wish, entirely in your own style.

**Fluence combinations of square-edged doors with frames**

Fluence square-edged door and frame combinations fit into many styles of interiors in residential as well as commercial or public buildings. With more than twenty designs in various finishes and different widths and heights, there is always a suitable option.

The square-edged door and frame combination consists of the steel Mono-Plus or wooden assembly frame and a Theuma internal door. They are also provided with hardware. A rebate or power planer is not required, nor is it necessary to make hinge recesses: the frame, door and hardware all fit each other exactly.

**FluencePlus**

The elegant FluencePlus door and frame combination consists of a square-edged MonoPlus assembly frame and a high-quality lacquered door with a square edge. The combination is fitted with a stainless steel striking plate, stainless steel Fluence lift-off butt hinges, mortice lock mounted with a stainless steel front plate and a de luxe stainless steel lock trim.
Silence Ultra sliding door systems

Silence Ultra
The Silence Ultra sliding door system combines the optimum in operating convenience and space advantages with a smooth and timeless appearance. This makes the application of Silence Ultra possible in almost any interior in both residential and non-residential buildings.

The sliding door system consists of a sliding door frame with a matching sliding door, fitted with an aluminium grab edge in the colour of the frame and with an integrated sliding function or a free/engaged function, as you prefer. The sliding door set is fitted with the latest closing technology, the push-to-run system. Silence Ultra is available in versions for either ‘in the wall’ or ‘on the wall’ installation and in various designs.

Silence Ultra Plus
Silence Ultra Plus is equipped with the same convenient fittings as Silence Ultra and also has an integrated automatic braking device. This dampens the sliding motion automatically and closes the door softly.

Silence Ultra Electric
Theuma Silence Ultra Electric is offered for residential or nursing situations that require a higher level of comfort. This sliding door system is operated electrically and includes the use of a sensor, a press button or a remote control.

This sliding door system responds securely to user intervention by means of the safety technology applied. Silence Ultra Electric is fitted with a protection mechanism against obstructions and can be switched to manual operation at any point. The sliding door system can be installed without the need for any architectural alterations. Silence Ultra Electric can be connected to fire alarm installations and to building management systems.
High performance door and frame combinations

In response to changes in society and requirements in the fields of fire prevention, safe living, and sustainable and ecological building, we invest continually in updating and improving our products. We both follow and initiate the requirements set by building regulations. Our door and frame combinations are supplied with either steel or wood frames depending on the method of application. There are many possible variations as regards the door surface and the edge treatments from the options in our range. They are also provided with hardware at your request.

Fire resistant
Theuma fire resistant door and frame combinations offer optimum fire protection. The combinations are available with a fire resistance of 30 and 60 minutes in compliance with NEN-EN 1634-1, in the universal door thickness of 40 mm and in combination with wood and steel frames for on-site assembly.

Sound proof

Burglary resistant
Theuma burglary resistant door and frame combinations are supplied in resistance class 2 of ENV 1627.

Extra stable
Theuma supplies extra stable combinations of doors with frames (class 2b) in compliance with NEN-EN 12219. This combination is very suitable for situations in which the doors separate rooms which have different climatic conditions.
Always a perfect fit!
We, Theuma.